



	Az	Page 1, line 3, after the title, insert the following "Background of the Invention".
<b></b>	A3 after	Page 1, line 4, please delete "according to the preamble of claim 1", and insert device for producing castings
	<b>hų</b> a c	Page 1, lines 6-7, please change "a device of this type according to the species" to conventional device
Air **	As	Page 1, line 28, insert the following title: "Summary of the Invention".
	Ac	Page 1, lines 29-30, please delete "according to the species".
	Az	Page 1, lines 33-34, please delete the paragraph.
	Ag	Page 3, line 6, insert the following title: "Brief Description of the Drawings".
	Ag	Page 3, line 9, please insert the following title: "Description of Illustrated
	Emb	odiment".

## In the Claims

## Please amend claims 1-3 as follows:

Ano Ano 1. Device for producing castings out of a fusible or dispersible base material, comprising an injection unit from which the at least partially liquefied material can be injected into a mold, wherein the injection unit has an inlet port for feeding the material, and wherein the injection unit has a chamber with two movable walls which are adapted to move either together in the same direction or in opposite directions so to vary a volume of the chamber, and wherein the two walls forms the cavity,

wherein one of the two walls is movable into the mold.